

### **Abstract of the Disclosure**

When a tube is to be cut into a plurality of sections, a tube feed assembly is operated to rotate the tube and to move the tube along its longitudinal central axis into a work station. The tube and a mandrel move into a telescopic relationship at the work station. The tube feed assembly presses an end of the tube against a stop surface on a stripper at the work station. A plurality of knives are moved into engagement with the tube to cut the tube. Relative movement between the stripper and mandrel separates the sections of the tube from the mandrel. A scrap end section of the tube is directed to a scrap receiving location. Other sections of the tube are directed to a product receiving location.

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